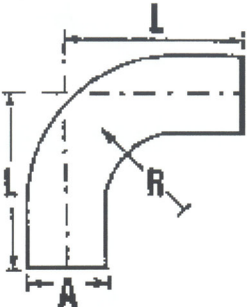


Most bends are available with one or both ends expanded and notched for a nominal charge.
Chrome bends are available on request - 3", 4".

90° BENDS

Mild Steel Part No.	Aluminised Part No.	Stainless Steel Part No.	Diameter (A) O.D.			
			Inches	mm	L	R
SB10090	ALB10090	SSB10090	1"	25		
SB12590	ALB12590	SSB12590	1 1/4"	32		
SB13890	ALB13890	SSB13890	1 3/8"	35		
SB15090	ALB15090	SSB15090	1 1/2"	38	6"	2 1/2"
SB15890	ALB15890	SSB15890	1 1/5"	41	6"	2 1/2"
SB17590	ALB17590	SSB17590	1 3/4"	45	6"	3"
SB17890	ALB17890	SSB17890	1 7/8"	47	6"	3"
SB20090	ALB20090	SSB20090	2"	51	6"	3"
SB21890	ALB21890	SSB21890	2 1/8"	53	6"	3 1/4"
SB22590	ALB22590	SSB22590	2 1/4"	57	6"	3 1/2"
SB25090	ALB25090	SSB25090	2 1/2"	63	8"	3 3/4"
SB27590	ALB27590	SSB27590	2 3/4"	70	8"	4"
SB30090	ALB30090	SSB30090	3"	76	8"	4 1/4"
SB35090	ALB35090	SSB35090	3 1/2"	89	7 1/4"	6"
SB40090	ALB40090	SSB40090	4"	102	8"	6"

CLR=1.5 x Tube dia.
1.6mm wall thickness
Leg measurements shown are minimum length

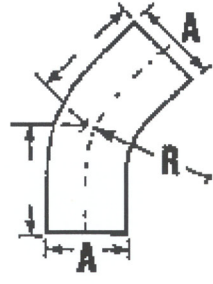


(7", 8" & 10" is a Donut cut to 90° and is 1 x dia)

Larger sizes available on request.
30° and 60° bends available on request.

45° BENDS

Mild Steel Part No.	Aluminised Part No.	Stainless Steel Part No.	Diameter (A) O.D.			
			Inches	mm	L	R
SB10045	ALB10045	SSB10045	1"	25		
SB12545	ALB12545	SSB12545	1 1/4"	32		
SB13845	ALB13845	SSB13845	1 3/8"	35		
SB15045	ALB15045	SSB15045	1 1/2"	38	6"	2 1/2"
SB15845	ALB15845	SSB15845	1 1/5"	41	6"	2 1/2"
SB17545	ALB17545	SSB17545	1 3/4"	45	6"	3"
SB17845	ALB17845	SSB17845	1 7/8"	47	6"	3"
SB20045	ALB20045	SSB20045	2"	51	6"	3"
SB21845	ALB21845	SSB21845	2 1/8"	53	6"	3 1/4"
SB22545	ALB22545	SSB22545	2 1/4"	57	6"	3 1/2"
SB25045	ALB25045	SSB25045	2 1/2"	63	8"	3 3/4"
SB27545	ALB27545	SSB27545	2 3/4"	70	8"	4"
SB30045	ALB30045	SSB30045	3"	76	8"	4 1/4"
SB35045	ALB35045	SSB35045	3 1/2"	89	7 1/4"	6"
SB40045	ALB40045	SSB40045	4"	102	8"	6"



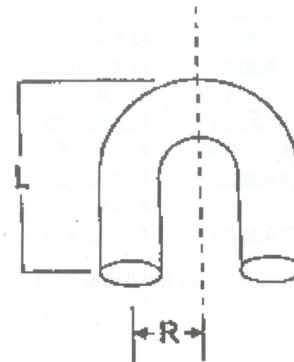
(7", 8" & 10" is a Donut cut to 45° and is 1 x dia)

Larger sizes available on request.

BENDS

MILD STEEL BENDS 180°

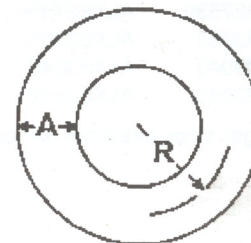
Part No.	Stainless Steel Part No.	Diameter (A) Inches	O.D. mm	L	R
B125180	SSB125180	1 1/4"	31		
B138180	SSB138180	1 3/8"	35		
B150180	SSB150180	1 1/2"	38	6"	4 1/2"
B158180	SSB158180	1 5/8"	41	6"	2 1/2"
B175180	SSB175180	1 3/4"	45	6"	2 3/4"
B178180	SSB178180	1 7/8"	47	6"	3"
B200180	SSB200180	1 1/2"	51	6"	4 1/2"
B218180	SSB218180	1 1/4"	53	6"	3 1/4"
B225180	SSB225180	1 3/8"	57	6"	3 1/2"
B250180	SSB250180	1 1/2"	63	6"	3 3/4"
B275180	SSB275180	1 1/2"	70	8"	4"
B300180	SSB300180	3"	76	6"	4 1/2"
B350180	SSB350180	3 1/2"	89	8"	6"
B400180	SSB400180	4"	101	8"	



(Stainless Steel 180° bends are precision cut from a donut)

360° DONUT BENDS - MILD STEEL

Part No.	Diameter (A) Inches	O.D. mm	R
MSD1500	1 1/2"	38	1 x dia
MSD1580	1 3/8"	41	1 x dia
MSD1750	1 3/4"	44	1 x dia
MSD1780	1 7/8"	47	1 x dia
MSD2000	2"	51	1 x dia
MSD2180	2 1/8"	54	1 x dia
MSD2250	2 1/4"	57	1 x dia
MSD2500	2 1/2"	63	1 x dia
MSD3000	3"	76	1 x dia
MSD3500	3 1/2"	89	1 x dia
MSD4000	4"	102	1 x dia



Larger sizes available on request.

Seamless Donuts available on request for special application.

360° DONUT BENDS - STAINLESS STEEL

Part No.	Diameter (A) Inches	O.D. mm	R
SSD1500	1 1/2"	38	1 x dia
SSD1580	1 3/8"	41	1 x dia
SSD1750	1 3/4"	44	1 x dia
SSD1780	1 7/8"	47	1 x dia
SSD2000	2"	51	1 x dia
SSD2180	2 1/8"	54	1 x dia
SSD2250	2 1/4"	57	1 x dia
SSD2500	2 1/2"	63	1 x dia
SSD3000	3"	76	1 x dia
SSD3500	3 1/2"	89	1 x dia
SSD4000	4"	102	1 x dia

